

SDMT09T307-SN

Product Images



Summary

- With extremely high metal removal rate, reaching up to 300cm/min
- used for roughing machining of materials such as die steel, cast iron, stainless steel etc
- with 4 cutting edges

Content

CARBIDE MILLING INSERTS

First choice for improving production efficiency

It has an extremely high metal removal rate, reaching up to 300 cm/min.
It is mainly used for rough machining of materials such as die steel,
cast iron, stainless steel, and titanium alloy



1 The insert is designed to be embedded, which effectively prevents the inserts from twisting and maximally provides machining reliability



2 with a cutting edges, which makes it more cost-effective

ZANHO

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SDMT09T307-SN testing on TA15

Inserts	SDMT09T307-SN	Speed	650 r/min
Grade	TP9108H	Feed	1200 mm/min
Workpiece	TA15	Ap	0.6
Hardness	HRC28-30	Ae	10
Working Time	180		

The wear condition after 180 minutes of testing

