

Spiral Flute-Steel

Product Images



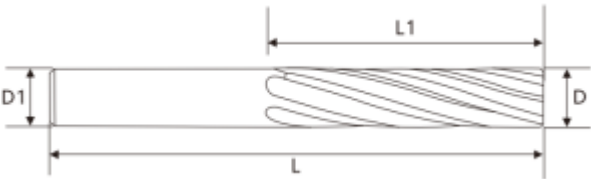
HR-4S
CARBIDE CUTTER



Summary

- **Blind Hole Specialist:** Features a **Spiral Flute** design that lifts chips upwards, making it the ideal choice for high-precision reaming in blind holes and deep cavities.
- **Smooth Interrupted Cutting:** The helical geometry ensures constant contact with the hole surface, providing stable performance even in holes with keyways or cross-holes.
- **Optimized Stability:** Multi-flute (4F/6F) construction offers high tool stiffness and minimizes vibration for a superior surface finish.
- **Massive Spec Selection:** Comprehensive range from D2.0 to D20.0 with standard and extended length versions to suit specific CNC machining setups.

Content



Steel Order Number	Specification	D	
SR-4S-01025	D1.0*25H*D4*50L*4F	1	
SR-4S-01525	D1.5*25H*50L*4F	1.5	
SR-4S-02025	D2.0*25H*50L*4F	2	
SR-4S-02525	D2.5*25H*50L*4F	2.5	
SR-4S-03025	D3.0*25H*50L*4F	3	
SR-4S-03530	D3.5*30H*60L*4F	3.5	
SR-4S-04030	D4.0*30H*60L*4F	4	
SR-4S-04530	D4.5*30H*60L*4F	4.5	
SR-4S-05030	D5.0*30H*60L*4F	5	
SR-6S-05530	D5.5*30H*60L*6F	5.5	
SR-6S-06030	D6.0*30H*60L*6F	6	
SR-6S-06530	D6.5*30H*60L*6F	6.5	
SR-6S-07040	D7.0*40H*75L*6F	7	
SR-6S-07540	D7.5*40H*75L*6F	7.5	
SR-6S-08045	D8.0*45H*75L*6F	8	
SR-6S-08540	D8.5*40H*75L*6F	8.5	
SR-6S-09040	D9.0*40H*75L*6F	9	

SR-6S-09540	D9.5*40H*75L*6F	9.5	
SR-6S-10040	D10*40H*75L*6F	10	
SR-6S-10540	D10.5*40H*75L*6F	10.5	
SR-6S-11040	D11*40H*75L*6F	11	
SR-6S-11540	D11.5*40H*75L*6F	11.5	
SR-6S-12040	D12*40H*75L*6F	12	
SR-4S-03050	D3*50H*100L*4F	3	
SR-4S-04050	D4*50H*100L*4F	4	
SR-4S-05050	D5*50H*100L*4F	5	
SR-6SH-06050	D6*50H*100L*6F	6	
SR-6SH-07050	D7*50H*100L*6F	7	
SR-6SH-08050	D8*50H*100L*6F	8	
SR-6SH-09050	D9*50H*100L*6F	9	
SR-6SH-10050	D10*50H*100L*6F	10	
SR-6SH-11050	D11*50H*100L*6F	11	
SR-6SH-12050	D12*50H*100L*6F	12	
SR-6SH-13050	D13*60H*100L*6F	13	
SR-6SH-14060	D14*60H*100L*6F	14	
SR-6SH-15060	D15*60H*100L*6F	15	
SR-6SH-16060	D16*60H*100L*6F	16	
SR-6SH-18060	D18*60H*100L*6F	18	
SR-6SH-20050	D20*60H*100L*6F	20	