

WNMG-FG

Product Images



FG

—— Chip-breaker ——

Summary

ZANHO WNMG060404-FG is a professional **80° trigon negative turning insert** specifically designed for **High-Precision Finishing**. Featuring the specialized **FG chipbreaker**, it delivers

exceptional surface integrity and stable chip control at light depths, making it ideal for the final machining stages of steel and stainless steel components.

Content

Key Performance & Features

- **Finishing Specialist:** Engineered specifically for high-precision finishing operations, delivering superior surface integrity and dimensional accuracy in professional CNC machining.
- **FG Chipbreaker:** Optimized for light cutting depths and low feed rates, ensuring excellent chip breaking and preventing surface marring from long chips.
- **Trigon Stability:** The WNMG negative geometry provides 6 robust cutting edges, offering higher edge strength and better cost-efficiency than standard rhombic inserts.
- **Stable Geometry:** Reduces cutting resistance and heat buildup, ideal for maintaining tight tolerances even in long-running continuous turning.

Technical Specifications

Model	Radius (re)	Feed (fn)	Cut Depth (ap)
WNMG060404-FG	0.4 mm	0.07 - 0.20	0.5 - 2.0 mm

Need Help Selecting the Right Grade?

Our sales team can recommend the optimal grade based on your workpiece material and machining conditions.

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Thank you for your response. ?

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