

Top& Bottom Chamfer Tool-Steel

ZANHO Cutting Tools



UDC-4C

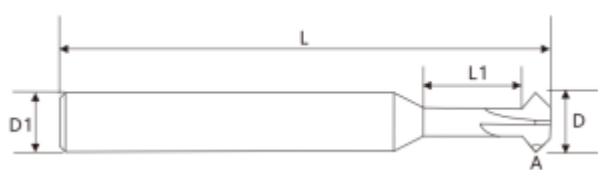
UP&DOWN CHAMFERING TOOLS



Feature

- **Dual-Sided Specialist:** Innovative design specifically engineered for high-precision **Top and Bottom (Double-Sided)** chamfering and deburring in a single CNC operation.
- **Efficiency Boost:** Eliminates the need to flip the workpiece or perform additional tool changes, significantly reducing cycle times and production costs.
- **4-Flute High Rigidity:** Provides superior tool balance and a much smoother surface finish on both sides of the part, ideal for high-tolerance CNC hole finishing.
- **Interference-Free Access:** Features precision-ground reduced neck diameters (**d2**) to allow for stable back-side machining through narrow holes.

Descriptions



Steel Order Number	Specification	D	A	d2
UDC-4C-02090	D2*A90*D4*50L*4F	2	90	1
UDC-4C-02590	D2.5*A90*D4*50L*4F	2.5	90	1
UDC-4C-03090	D3*A90*D4*50L*4F	3	90	1.5
UDC-4C-04090	D4*A90*D4*50L*4F	4	90	2
UDC-4C-05090	D5*A90*D6*50L*4F	5	90	2.5
UDC-4C-06090	D6*A90*D6*50L*4F	6	90	3
UDC-4C-08090	D8*A90*D8*60L*4F	8	90	4
UDC-4C-10090	D10*A90*D10*75L*4F	10	90	5
UDC-4C-12090	D12*A90*D12*75L*4F	12	90	6
UDC-4C-16090	D16*A90*D16*75L*4F	16	90	8