5XD Carbide Twist Drills

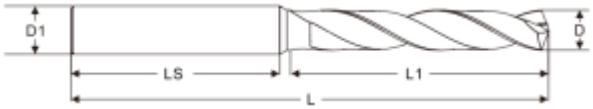
ZANHO Cutting Tools



Feature

- **Deep Hole Specialist:** Features a **5xD Depth-to-Diameter Ratio**, optimized for drilling deeper holes with high dimensional accuracy in a single pass.
- **Hardened Steel Performance:** Specifically engineered for stable and accurate drilling in **Hardened Materials up to 62 HRC** and heat-treated mold steels.
- **Superior Chip Evacuation:** Specialized helical flute geometry ensures smooth chip flow even at 5xD depths, preventing tool clogging and breakage.
- **High Rigidity & Precision:** Made from premium sub-micron grain carbide to ensure tight hole tolerances and a superior surface finish on internal walls
- **Massive Size Range:** Available in precision diameters from **3.0mm up to 11.5mm** to meet diverse industrial and CNC demands.

Descriptions



??? Order Number	?? Specification	?? D	?? L1
SCD-5D-0030	D3.0*28H*D6*66L	3	28
SCD-5D-0031	D3.1*28H*D6*66L	3.1	28
SCD-5D-0032	D3.2*28H*D6*66L	3.2	28
SCD-5D-0033	D3.3*28H*D6*66L	3.3	28
SCD-5D-0034	D3.4*28H*D6*66L	3.4	28
SCD-5D-0035	D3.5*28H*D6*66L	3.5	28
SCD-5D-0036	D3.6*28H*D6*66L	3.6	28
SCD-5D-0037	D3.7*28H*D6*66L	3.7	28
SCD-5D-0038	D3.8*36H*D6*74L	3.8	36
SCD-5D-0039	D3.9*36H*D6*74L	3.9	36
SCD-5D-0040	D4.0*36H*D6*74L	4	36
SCD-5D-0041	D4.1*36H*D6*74L	4.1	36
SCD-5D-0042	D4.2*36H*D6*74L	4.2	36
SCD-5D-0043	D4.3*36H*D6*74L	4.3	36
SCD-5D-0044	D4.4*36H*D6*74L	4.4	36
SCD-5D-0045	D4.5*36H*D6*74L	4.5	36
SCD-5D-0046	D4.6*36H*D6*74L	4.6	36

SCD-5D-0047	D4.7*36H*D6*74L	4.7	36
SCD-5D-0048	D4.8*44H*D6*82L	4.8	44
SCD-5D-0049	D4.9*44H*D6*82L	4.9	44
SCD-5D-0050	D5.0*44H*D6*82L	5	44
SCD-5D-0051	D5.1*44H*D6*82L	5.1	44
SCD-5D-0052	D5.2*44H*D6*82L	5.2	44
SCD-5D-0053	D5.3*44H*D6*82L	5.3	44
SCD-5D-0054	D5.4*44H*D6*82L	5.4	44
SCD-5D-0055	D5.5*44H*D6*82L	5.5	44
SCD-5D-0056	D5.6*44H*D6*82L	5.6	44
SCD-5D-0057	D5.7*44H*D6*82L	5.7	44
SCD-5D-0058	D5.8*44H*D6*82L	5.8	44
SCD-5D-0059	D5.9*44H*D6*82L	5.9	44
SCD-5D-0060	D6.0*44H*D6*82L	6	44
SCD-5D-0061	D6.1*53H*D8*91L	6.1	53
SCD-5D-0062	D6.2*53H*D8*91L	6.2	53
SCD-5D-0063	D6.3*53H*D8*91L	6.3	53
SCD-5D-0064	D6.4*53H*D8*91L	6.4	53
SCD-5D-0065	D6.5*53H*D8*91L	6.5	53
SCD-5D-0066	D6.6*53H*D8*91L	6.6	53
SCD-5D-0067	D6.7*53H*D8*91L	6.7	53
SCD-5D-0068	D6.8*53H*D8*91L	6.8	53
SCD-5D-0069	D6.9*53H*D8*91L	6.9	53
SCD-5D-0070	D7.0*53H*D8*91L	7	53
SCD-5D-0071	D7.1*53H*D8*91L	7.1	53
SCD-5D-0072	D7.2*53H*D8*91L	7.2	53
SCD-5D-0073	D7.3*53H*D8*91L	7.3	53
SCD-5D-0074	D7.4*53H*D8*91L	7.4	53

SCD-5D-0075	D7.5*53H*D8*91L	7.5	53
SCD-5D-0076	D7.6*53H*D8*91L	7.6	53
SCD-5D-0077	D7.7*53H*D8*91L	7.7	53
SCD-5D-0078	D7.8*53H*D8*91L	7.8	53
SCD-5D-0079	D7.9*53H*D8*91L	7.9	53
SCD-5D-0080	D8.0*53H*D8*91L	8	53
SCD-5D-0081	D8.1*61H*D10*103L	8.1	61
SCD-5D-0082	D8.2*61H*D10*103L	8.2	61
SCD-5D-0083	D8.3*61H*D10*103L	8.3	61
SCD-5D-0084	D8.4*61H*D10*103L	8.4	61
SCD-5D-0085	D8.5*61H*D10*103L	8.5	61
SCD-5D-0086	D8.6*61H*D10*103L	8.6	61
SCD-5D-0087	D8.7*61H*D10*103L	8.7	61
SCD-5D-0088	D8.8*61H*D10*103L	8.8	61
SCD-5D-0089	D8.9*61H*D10*103L	8.9	61
SCD-5D-0090	D9.0*61H*D10*103L	9	61
SCD-5D-0091	D9.1*61H*D10*103L	9.1	61
SCD-5D-0092	D9.2*61H*D10*103L	9.2	61
SCD-5D-0093	D9.3*61H*D10*103L	9.3	61
SCD-5D-0094	D9.4*61H*D10*103L	9.4	61
SCD-5D-0095	D9.5*61H*D10*103L	9.5	61
SCD-5D-0096	D9.6*61H*D10*103L	9.6	61
SCD-5D-0097	D9.7*61H*D10*103L	9.7	61
SCD-5D-0098	D9.8*61H*D10*103L	9.8	61
SCD-5D-0099	D9.9*61H*D10*103L	9.9	61
SCD-5D-0100	D10.0*61H*D10*103L	10	61
SCD-5D-0101	D10.1*71H*D12*118L	10.1	71
SCD-5D-0102	D10.2*71H*D12*118L	10.2	71

SCD-5D-0103	D10.3*71H*D12*118L	10.3	71
SCD-5D-0104	D10.4*71H*D12*118L	10.4	71
SCD-5D-0105	D10.5*71H*D12*118L	10.5	71
SCD-5D-0106	D10.6*71H*D12*118L	10.6	71
SCD-5D-0107	D10.7*71H*D12*118L	10.7	71
SCD-5D-0108	D10.8*71H*D12*118L	10.8	71
SCD-5D-0109	D10.9*71H*D12*118L	10.9	71
SCD-5D-0110	D11.0*71H*D12*118L	11	71
SCD-5D-0111	D11.1*71H*D12*118L	11.1	71
SCD-5D-0112	D11.2*71H*D12*118L	11.2	71
SCD-5D-0113	D11.3*71H*D12*118L	11.3	71
SCD-5D-0114	D11.4*71H*D12*118L	11.4	71
SCD-5D-0115	D11.5*71H*D12*118L	11.5	71
SCD-5D-0116	D11.6*71H*D12*118L	11.6	71
SCD-5D-0117	D11.7*71H*D12*118L	11.7	71
SCD-5D-0118	D11.8*71H*D12*118L	11.8	71
SCD-5D-0119	D11.9*71H*D12*118L	11.9	71
SCD-5D-0120	D12.0*71H*D12*118L	12	71
SCD-5D-0121	D12.1*77H*D14*124L	12.1	77
SCD-5D-0122	D12.2*77H*D14*124L	12.2	77
SCD-5D-0123	D12.3*77H*D14*124L	12.3	77
SCD-5D-0124	D12.4*77H*D14*124L	12.4	77
SCD-5D-0125	D12.5*77H*D14*124L	12.5	77
SCD-5D-0126	D12.6*77H*D14*124L	12.6	77
SCD-5D-0127	D12.7*77H*D14*124L	12.7	77
SCD-5D-0128	D12.8*77H*D14*124L	12.8	77
SCD-5D-0129	D12.9*77H*D14*124L	12.9	77
SCD-5D-0130	D13.0*77H*D14*124L	13	77

SCD-5D-0131	D13.1*77H*D14*124L	13.1	77
SCD-5D-0132	D13.2*77H*D14*124L	13.2	77
SCD-5D-0133	D13.3*77H*D14*124L	13.3	77
SCD-5D-0134	D13.4*77H*D14*124L	13.4	77
SCD-5D-0135	D13.5*77H*D14*124L	13.5	77
SCD-5D-0136	D13.6*77H*D14*124L	13.6	77
SCD-5D-0137	D13.7*77H*D14*124L	13.7	77
SCD-5D-0138	D13.8*77H*D14*124L	13.8	77
SCD-5D-0139	D13.9*77H*D14*124L	13.9	77
SCD-5D-0140	D14.0*77H*D14*124L	14	77
SCD-5D-0141	D14.1*83H*D16*133L	14.1	83
SCD-5D-0142	D14.2*83H*D16*133L	14.2	83
SCD-5D-0143	D14.3*83H*D16*133L	14.3	83
SCD-5D-0144	D14.4*83H*D16*133L	14.4	83
SCD-5D-0145	D14.5*83H*D16*133L	14.5	83
SCD-5D-0146	D14.6*83H*D16*133L	14.6	83
SCD-5D-0147	D14.7*83H*D16*133L	14.7	83
SCD-5D-0148	D14.8*83H*D16*133L	14.8	83
SCD-5D-0149	D14.9*83H*D16*133L	14.9	83
SCD-5D-0150	D15.0*83H*D16*133L	15	83
SCD-5D-0151	D15.1*83H*D16*133L	15.1	83
SCD-5D-0152	D15.2*83H*D16*133L	15.2	83
SCD-5D-0153	D15.3*83H*D16*133L	15.3	83
SCD-5D-0154	D15.4*83H*D16*133L	15.4	83
SCD-5D-0155	D15.5*83H*D16*133L	15.5	83
SCD-5D-0156	D15.6*83H*D16*133L	15.6	83
SCD-5D-0157	D15.7*83H*D16*133L	15.7	83
SCD-5D-0158	D15.8*83H*D16*133L	15.8	83

SCD-5D-0159	D15.9*83H*D16*133L	15.9	83
SCD-5D-0160	D16.0*83H*D16*133L	16	83
SCD-5D-0161	D16.1*93H*D18*143L	16.1	93
SCD-5D-0162	D16.2*93H*D18*143L	16.2	93
SCD-5D-0163	D16.3*93H*D18*143L	16.3	93
SCD-5D-0164	D16.4*93H*D18*143L	16.4	93
SCD-5D-0165	D16.5*93H*D18*143L	16.5	93
SCD-5D-0166	D16.6*93H*D18*143L	16.6	93
SCD-5D-0167	D16.7*93H*D18*143L	16.7	93
SCD-5D-0168	D16.8*93H*D18*143L	16.8	93
SCD-5D-0169	D16.9*93H*D18*143L	16.9	93
SCD-5D-0170	D17.0*93H*D18*143L	17	93
SCD-5D-0171	D17.1*93H*D18*143L	17.1	93
SCD-5D-0172	D17.2*93H*D18*143L	17.2	93
SCD-5D-0173	D17.3*93H*D18*143L	17.3	93
SCD-5D-0174	D17.4*93H*D18*143L	17.4	93
SCD-5D-0175	D17.5*93H*D18*143L	17.5	93
SCD-5D-0176	D17.6*93H*D18*143L	17.6	93
SCD-5D-0177	D17.7*93H*D18*143L	17.7	93
SCD-5D-0178	D17.8*93H*D18*143L	17.8	93
SCD-5D-0179	D17.9*93H*D18*143L	17.9	93
SCD-5D-0180	D18.0*93H*D18*143L	18	93
SCD-5D-0181	D18.1*101H*D20*153L	18.1	101
SCD-5D-0182	D18.2*101H*D20*153L	18.2	101
SCD-5D-0183	D18.3*101H*D20*153L	18.3	101
SCD-5D-0184	D18.4*101H*D20*153L	18.4	101
SCD-5D-0185	D18.5*101H*D20*153L	18.5	101
SCD-5D-0186	D18.6*101H*D20*153L	18.6	101

SCD-5D-0187	D18.7*101H*D20*153L	18.7	101
SCD-5D-0188	D18.8*101H*D20*153L	18.8	101
SCD-5D-0189	D18.9*101H*D20*153L	18.9	101
SCD-5D-0190	D19.0*101H*D20*153L	19	101
SCD-5D-0191	D19.1*101H*D20*153L	19.1	101
SCD-5D-0192	D19.2*101H*D20*153L	19.2	101
SCD-5D-0193	D19.3*101H*D20*153L	19.3	101
SCD-5D-0194	D19.4*101H*D20*153L	19.4	101
SCD-5D-0195	D19.5*101H*D20*153L	19.5	101
SCD-5D-0196	D19.6*101H*D20*153L	19.6	101
SCD-5D-0197	D19.7*101H*D20*153L	19.7	101
SCD-5D-0198	D19.8*101H*D20*153L	19.8	101
SCD-5D-0199	D19.9*101H*D20*153L	19.9	101
SCD-5D-0200	D20.0*101H*D20*153L	20	101