ONHU060408-PM

ZANHO Cutting Tools



ONHU-PM

Milling Inserts

Interchangeable with ZCC-CT

Feature

ZANHO **ONHU060408-PM** is an ultra-economical **double-sided octagonal** insert providing 16 precision cutting edges. Designed for **high-feed face milling**, it combines the structural strength of

a negative insert with optimized geometry for a sharp, light cutting action. Ideal for **semi-finishing** applications requiring low resistance and superior chip evacuation.

Descriptions

Technical Features

- **16 Cutting Edges:** Double-sided octagonal structure maximizes economy by providing the highest number of edges per insert for face milling.
- **High-Strength Negative Base:** Engineered for durability and impact resistance, ensuring stable performance in heavy high-feed conditions.
- **Semi-Finishing Optimized:** Refined chipbreaker geometry reduces cutting resistance and heat, delivering smooth surface finishes in semi-finishing stages.
- **Superior Chip Flow:** Advanced curling geometry facilitates rapid chip evacuation, preventing chip recutting and tool wear.

Specifications (mm)

Model	Length (L)	I.C (IC)	Thickness (S)	Hole (d)	Radius (r)
ONHU060408-PM	6.58	15.875	4.76	4.4	0.8

Maximum Edge Economy for Face Milling

The ONHU series is the ultimate choice for high-volume face milling productivity. Contact ZANHO for technical support and bulk ordering.